



TECHNICAL DATA SHEET

GRODAL STCUT 204

DESCRIPTION

Grodal Stcut 204 is a brownish viscous fluid which is specially blended with extreme pressure additives, fatty esters for better lubricity and offers a stable film bonding to the metal surface.

APPLICATION

Grodal Stcut 204 is widely used as a deep drawing and pressing lubricant for automotive components made of carbon steel and alloy steel. It can be applied on to the metal surface by brush or by roller coating.

BENEFITS

- Excellent surface finish
- Excellent die protection
- Cleaner work place atmosphere
- Good EP properties

TECHNICAL DATA

Appearance	:	Brown Viscous Liquid
Specific Gravity	:	0.96
Viscosity at 40°C mm ² /s	:	230
Flash point	:	220°C minimum

SAFETY

This oil is unlikely to present any significant health or safety hazard when properly used in the recommended application as well as good standards of industrial and personal hygiene is maintained.

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Supersedes all earlier