



# TECHNICAL DATA SHEET

## GRODALFIL AL 135 SDA

LUBRICANT FOR DRAWING OF ALUMINIUM WIRE

### DESCRIPTION

GRODALFIL AL 135 SDA makes up high technology lubricant set intended for wet drawing of aluminium & its alloy wires. It can be used also with material like hard metal, polycrystalline diamonds, diamond & ceramics.

### APPLICATION

GRODALFIL AL 135 SDA Lubricant for Drawing of Aluminium wire. It is an emulsifiable oil used neat for the drawing of intermediate & very fine wires.

### BENEFITS

- Improve die life, provides good finish on the wire & leaves wire very clean.
- Works well in modern high speed machines.
- Excellent filterability and decantation of the aluminium dust by centrifugation.

### TECHNICAL DATA

Colour & Appearance	:	Brown liquid
Sp. Gravity @ 30°C	:	0.920
Flash Point	:	180 deg°C
Kin Viscosity @ 40°C	:	45 - 65 cSt.
Pour point	:	-10 deg°C

### ADVICES

Store at ambient temprature and away from direct contact of fire. And avoid contact with water.

### SAFETY

This oil is unlikely to present any significant health or safety hazard when properly used in the recommended application as well as good standards of industrial and personal hygiene is maintained.

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Supersedes all earlier

GRAUER & WEIL (INDIA) LTD. (Lube Division)

Registered Office : 'Growel House' , Akurli Road, Kandivli (E), Mumbai - 400 101, India

Tel. : 91 - 22 - 66993000 , Fax : 91 - 22 - 669930101/11,

E-mail : lubricants@growel.com, Website : www.growel.com