



# TECHNICAL DATA SHEET

## GRODAL STCUT 13

Neat Cutting Oil

### DESCRIPTION

GRODAL STCUT 13 is superior quality cutting oil blended with low viscosity mineral base oils and additives. It contains corrosion preventive and antioxidant additives for long life of components.

### APPLICATION

GRODAL STCUT 13 is suitable in machine tool lubrication, machining and cutting operations. It has been formulated to give excellent anti-wear characteristics to cover a broad range of metal cutting operations.

### BENEFITS

- High oxidation stability.
- Preventing sludge formation during the operation for long period.
- Will not give excessive fumes or froth.
- No corrosion
- Good surface finish

### TECHNICAL DATA

Appearance	:	Brown oil
Sp. Gravity @ 30°C	:	0.84 – 0.89
K.Viscosity @ 40°C	:	1 - 2 cst.

### ADVICES

Store at ambient temperature and away from direct contact of fire. Avoid contact with water.

### SAFETY

This oil is unlikely to present any significant health or safety hazard when properly used in the recommended application as well as good standards of industrial and personal hygiene is maintained.

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