



TECHNICAL DATA SHEET

GRODAL STAR DE 1422-90

Aluminium Wire Drawing Fluid

DESCRIPTION

Aluminium wire drawing specially designed to provide a high lubricity together with a high cooling power and good aluminium separation.

APPLICATION

Aluminium wire drawing and its alloys, alumoweld (steel - aluminium) for thick and medium diameters. Deep drawing, machinery dressing. This is also used as top-up fluid in Grodal Star DE 1422.

BENEFITS

- High lubricant power.
- High cooling power.
- Free from organo - metallic or chloride additives.
- High corrosion resistance.
- Long life.

TYPICAL TECHNICAL DATA

Appearance	:	Clear liquid
Sp. Gravity @30°C	:	0.88
Viscosity @40 °C	:	80/90 cSt.
Flash Point COC °C	:	210 °C
Additive	:	Fatty esters
Sulphur	:	Free
Chloride	:	Free

RECOMMENDATIONS

All packages should be kept under cover. If packages are kept at the open air, rain water will seep into the packaging inevitably, therefore they should be stored horizontally avoiding thus water to deposit on the covers and seeping through the drums neck. Besides, by storing them horizontally we avoid marks to be erased.

SAFETY

This oil is unlikely to present any significant health or safety hazard when properly used in the recommended application as well as good standards of industrial and personal hygiene is maintained.

Issued on : 14.12.2012

Supersedes all earlier

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