



# TECHNICAL DATA SHEET

## GRODAL STCUT 68

### NEAT CUTTING OIL

#### DESCRIPTION

GRODAL STCUT 68 is superior quality neat oil blended from high quality ester with EP additives & mineral base oils for long life.

#### APPLICATION

GRODAL STCUT 68 is suitable in machine tool lubrication and threading operations. It has been formulated to give excellent anti-wear and EP characteristics to cover a broad range of metal cutting operations.

#### BENEFITS

High oxidation stability.  
Preventing sludge formation during the operation for long period.  
Will not give excessive fumes or froth.  
No corrosion  
Good surface finish due to better lubricity.

#### TECHNICAL DATA

Colour & Appearance : Brown Liquid  
Sp.Gravity @ 30°C : 1.150  
Flash Point COC °C : 180 Min.  
Viscosity @ 40°C : 70 cSt.  
Pour Point °C : - 6

#### ADVICE

Store at ambient temperature and away from direct contact of fire. Avoid contact with water.

#### SAFETY

This oil is unlikely to present any significant health or safety hazard when properly used in the recommended application as well as good standards of industrial and personal hygiene is maintained.

Issued on : 27.10.2014

Supersedes all earlier

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